



made of Resysta®

**Re-Holz**

DESIGN - INNOVATION - ENVIRONMENT

One  
**Material**  
unlimited  
**Possibilities**

**15 YEARS  
WARRANTY**

- no swelling
- no cracking
- no splintering
- no rotting



made of Resysta®

**Re-Holz**



100 %  
NO WOOD  
WATERRESISTANT  
NO WPC  
100 %

## RESYSTA - A GIFT OF NATURE

Our aim was to develop a weather- and water-resistant material with the look and feel of precious wood. Material obtained from renewable raw material, resistant to water, sun, wind and cold and that does not splinter - even after many years. A material which is saving resources and always features consistent high quality.

We have invented it. And it can do a lot more than wood. Resysta is extremely resistant and has an exceptional eco-balance. Made from rice husks, (an agricultural raw material, which has so far not been used worldwide) it sets new standards in terms of sustainability. The haptic impression is very pleasant and the possibilities almost infinite.

Resysta is available in many different formulations. Beyond extrusion, injection-molding and foaming is possible. Resysta is IMO (International Marine Organisation)-certified in the required fire protection and Resysta veneer has recently won the Red Dot Award. Thanks to our color concept it is possible to design a wide range of colors for all its forms of appearance.

## DESIGN WITH RESYSTA

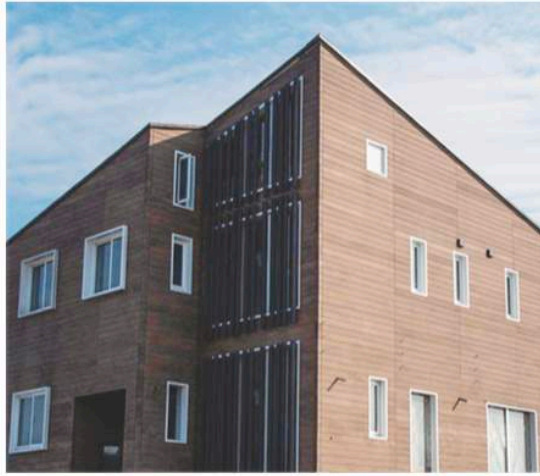
## RESYSTA: UNIQUE MATERIAL WITH BIPOLAR PROPERTIES

A complex procedure (PTRH-Technology) enables us to treat the rice husk in a way that - for the first time - provides for a process taking place between a natural fiber and a polymer. This allows for the rice husk to entirely combine with the polymer. Therefore the positive properties of the silicates, contained in the rice husk are reflected in the compound. Owing to the bipolarity of the material, its surface cross-links with water but water cannot penetrate it. Furthermore, Resysta is easy to shred and pulverize for the recycling process and can be introduced to production without an intermediate step.

## RESYSTA WORLDWIDE

We provide an entirely new material standard, which is instantly available around the globe and which can expand your product portfolio considerably. You furthermore benefit from our many years of experience and will receive extensive support.

## ONE MATERIAL ENDLESS POSSIBILITIES



One Material, Unlimited Possibilities

# Decking System

DKG 14025 BE  
( W x H x L ) 140 x 25 x 2900 mm



DKG 7.5 / 1  
— ( W x H x L ) 190 x 25 x 2900 mm



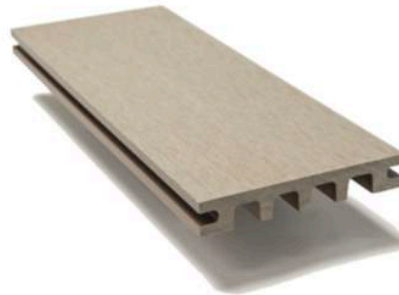
DKG 12522  
( W x H x L ) 125 x 22 x 2900 mm



DKG 14038  
( W x H x L ) 140 x 38 x 2900 mm



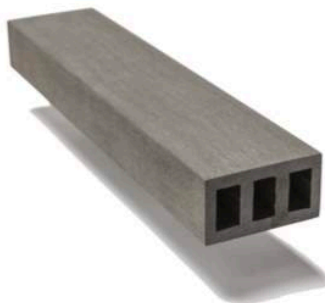
DKN 12522  
( W x H x L ) 125 x 22 x 2900 mm



RUS 5528  
( W x H x L ) 55 x 28 x 2900 mm



RUH 7038  
( W x H x L ) 70 x 38 x 2900 mm



T4A CLIP



# Applications



Jakarta, Indonesia, 2017



Ocean Drive, Miami, USA, 2015



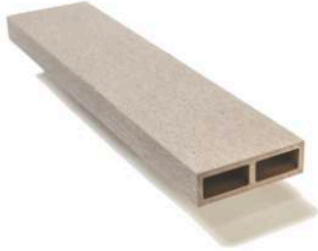
Oasis Hotel, Singapore, 2010



The Saumata, Jakarta, Indonesia, 2017

# Universal Profile

FPH 7020/3.5  
( W x H x L ) 70 x 20 x 2900 mm



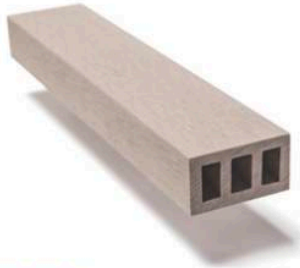
FPH 9015  
( W x H x L ) 90 x 15 x 2900 mm



FPHG 14020  
( W x H x L ) 140 x 20 x 2900 mm



FPH 7038  
( W x H x L ) 70 x 38 x 2900 mm



FPH 30050  
( W x H x L ) 300 x 50 x 2900 mm



FPHG 20020  
( W x H x L ) 200 x 20 x 2900 mm



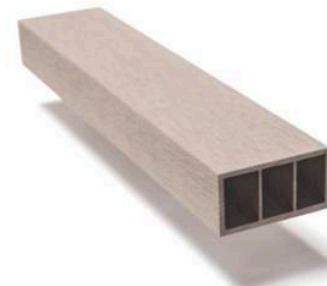
FPS 7020  
( W x H x L ) 70 x 20 x 2900 mm



FPHR 6520  
( W x H x L ) 65 x 20 x 2900 mm



FPH 10060  
( W x H x L ) 100 x 60 x 2900 mm



FPH 5528  
( W x H x L ) 55 X 28 x 2900 mm



ARO 180  
( W x H x L ) 180 x 44 x 2900 mm



# Applications



Private Villa, USA 2015



Athens, Greece, 2014



Private House, USA, 2012



Starbucks, USA, 2014

# Cladding System

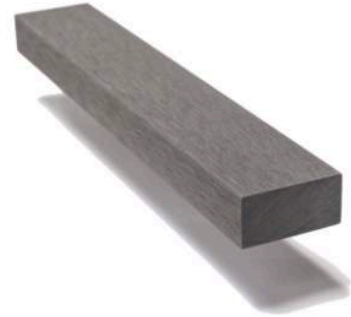
CPT 95  
( W x H x L ) 95 x 14 x 2900 mm



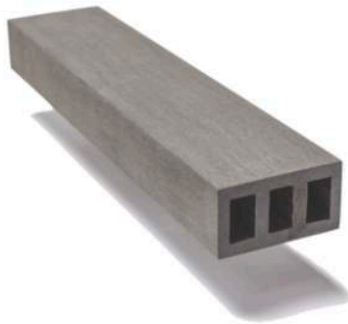
CPT 140  
( W x H x L ) 140 x 15 x 2900 mm



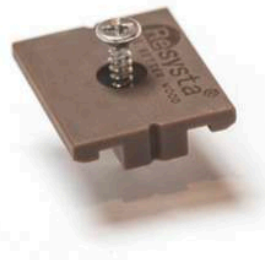
RUS 5528  
( W x H x L ) 55 x 28 x 2900 mm



RUH 7038  
( W x H x L ) 70 x 38 x 2900 mm



CPT CLIP  
Clip for Cladding System



# Applications



Lake House, Florida, USA, 2009



Store, USA, 2015



Monterey Park, USA, 2012



Helensburgh, Great Britain, 2015

# Universal Performance Board

WATER-RESISTANT PANEL WITH THE NATURAL LOOK & FEEL OF WOOD



Re-Holz UPB sheets can be processed, surface treated or not, with conventional woodworking machines. Easy milling, sawing, grinding, screwing, nailing, tacking and glueing with plastic adhesive. One board with infinite use, it is applicable in any design environment and providing possibilities for different color concept.

**Applications:**  
Flooring  
Panel System  
Wall-cladding  
and more possibilities.

Dimensions available:

Thickness in mm	Width x Length in mm
8	1220 x 2440
12	1220 x 2440
16	1220 x 2440
20	1220 x 2440
25	1220 x 2440

## ADVANTAGES AT A GLANCE



### 100% WATER-RESISTANT

Water- and weather-resistant  
Salt and chlorine-water-resistant  
UV-resistant. No swelling



### SUSTAINABILITY

100% recyclable  
100% no wood



### FLEXIBLE DESIGN

Generous plate dimensions  
Easy handling



### TERMITE- AND MOULD-RESISTANT

Resistant against wood-destroying moulds and will not be attacked by termites



### NEW APPLICATIONS

Opens new possibilities that are not conceivable with wood



### NO TEARING & SPLITTING

Smooth surface,  
due to lack of cracking  
No chips



### COLOR CONCEPT

Surface individually colored  
Resysta paints, varnishes and oils



### NO ROTTING

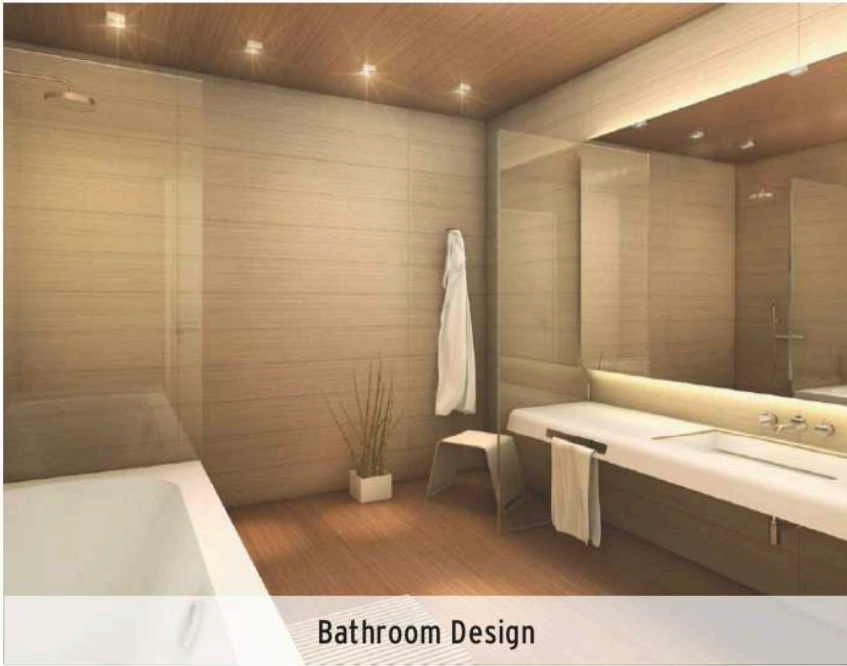
Can be installed directly  
in the ground



### THERMOFORMABLE

Resyta can be shaped under the  
influence of heat

# Applications



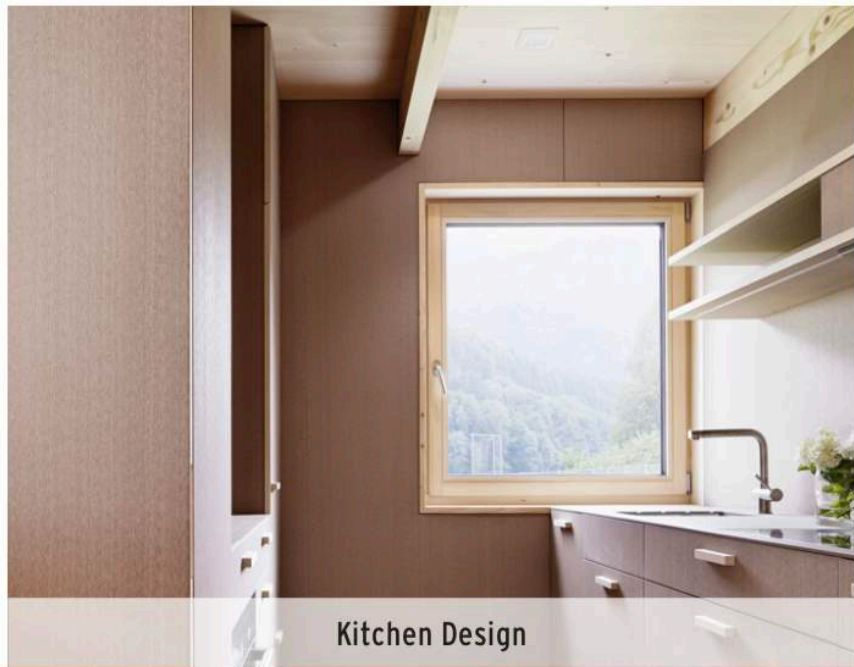
Bathroom Design



Romano Floor Design

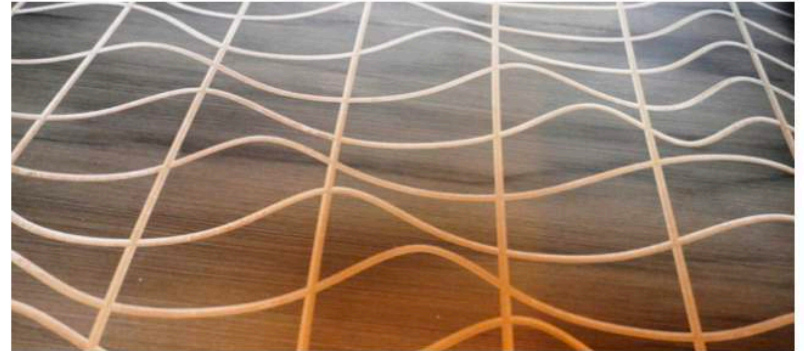
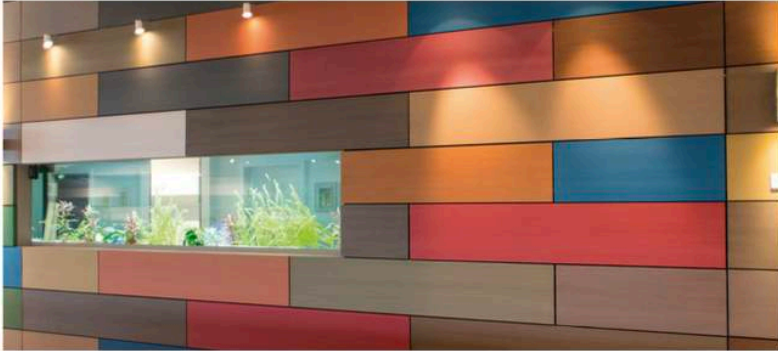


Resysta Showroom, Germany



Kitchen Design

# Color Concept



With our specially developed products for Re-Holz surfaces your floor can be efficiently protected against penetration of dirt and soiling due to wear or environmental influences. A choice color range allows you to design the surface quickly and easily according to your individual imagination and - if necessary - re-treat the surface accordingly. Re-Holz glaze FVG is a water-based product, odorless and fast-drying. All color shades can be applied in different layers and colors and are miscible. When using dark-colored glazes scratches are more clearly visible due to the distinct contrast in comparison to the original color. Special sealants allow for even better durability of the surface.

Resysta Top Oil (RTO) is a naturally tinted finish for untreated and pre-oiled Re-Holz surfaces. By using resistant, weatherproof oils and microfine color pigments, UV radiation is effectively blocked and Resysta is perfectly protected. Surfaces treated with RTO are water-repellent and free of toxins and allergenic terpenes (e.g. citrus terpenes, turpentine oil, etc.). RTO contains hydrocarbons free of aromatic compounds, refined natural oils based on soybean, sunflower and rapeseed oil, unleaded driers and natural pigments.



B 01 RUST



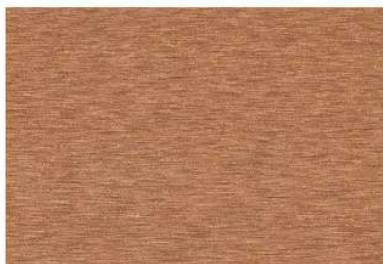
B 02 PALISANDER



B 03 WALNUT



B 04 SIAM



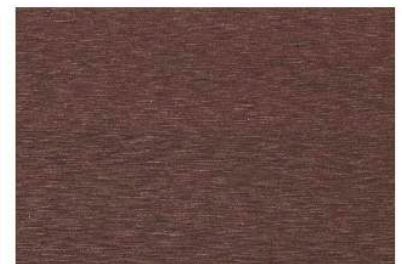
B 05 JAVA TEAK



B 06 AGED TEAK



B 07 BURMA



B 08 MAHAGONI

# Re-Holz made of Resysta can do everything that wood can and much more

- 100% NO WOOD
- 100% NO WPC
- WEATHERRESISTANT
- WATERRESISTANT
- RESISTANT TO SALT WATER
- BAREFOOT FRIENDLY
- NO SPLINTERING
- NO SWELLING
- NO CRACKING
- NO ROTTING
- SLIP RESISTANT
- INDIVIDUAL COLORING
- RECYCLABLE
- LOW-MAINTENANCE
- NO INSECT INFESTATION  
OR FUNGAL DAMAGE
- GLUEABLE
- CLASS A FIRE RATING

## »RESYSTA IS EXTREMELY RESISTANT AND FEATURES AN EXCELLENT ECO-BALANCE«

### Technical and ecological assessment of the new material

#### Resysta:

Resysta looks like wood and stands out for its high mechanical strength, thermal stability as well as chemical resistance. Unlike wood, Resysta is swell-, splinter- and crack-free, does not gray or fade and withstands pest infestation. Resysta products are therefore very durable without requiring special care or maintenance. Resysta is a true alternative to tropical wood.

It is therefore especially suitable for outdoor use like garden furniture and outdoor decking as well as for wellness and pool areas, where high strain, aggressive weather, temperature and environmental influences take effect. Resysta products furthermore provide for an exceptionally beneficial eco-balance. In short: Resysta deserves the title »The better wood« in every sense.

Prof. Dr. Karl Stetter Chemist with diploma  
Specialist in varnishes, surface coating compositions,  
wood preservation, adhesives and their effect on the  
environment as well as interior harmful substances:  
Officially appointed and authenticated by the Chamber  
of Commerce and Industry for Munich and  
Upper Bavaria

  
(Professor Dr. Stetter)





reddot design award

red dot award:  
product design 2017  
for Resysta UPB Board



reddot design award

red dot award:  
product design 2016  
for Resysta Veneer



reddot design award

red dot award:  
product design 2012  
for Resysta Marine



Resysta is awarded during the course of the Innovation Award Architecture and Building, category „Sustainability“



MaterialPREIS2013

Materialpreis 2013  
category "Innovation"



Dwell 2011-large design show:  
Dwell on Design Award for excellence in the category "Design material"



Zitat: für Architekten - Zitat: für Architekten - Zitat: für Architekten

Resysta has been awarded at the distinguished anniversary contest in the category "Construction"

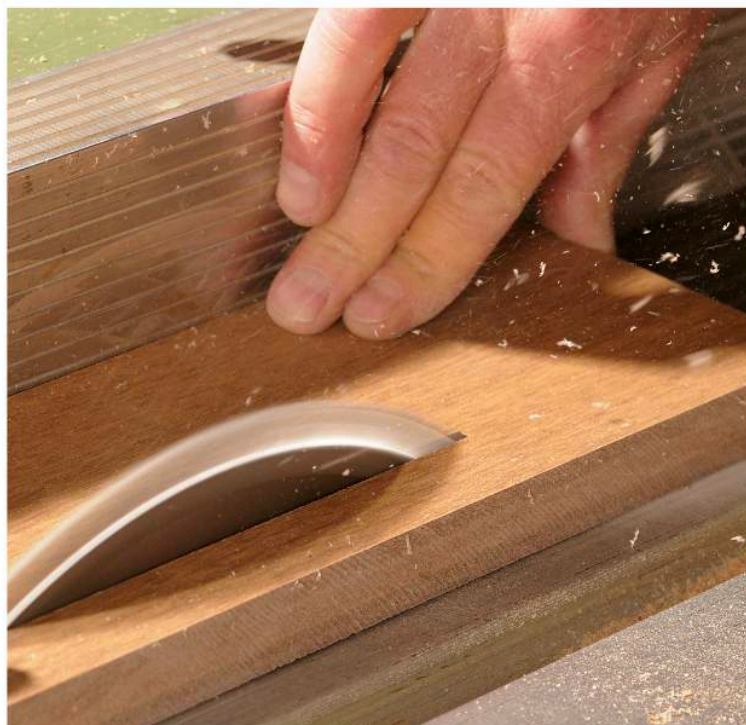
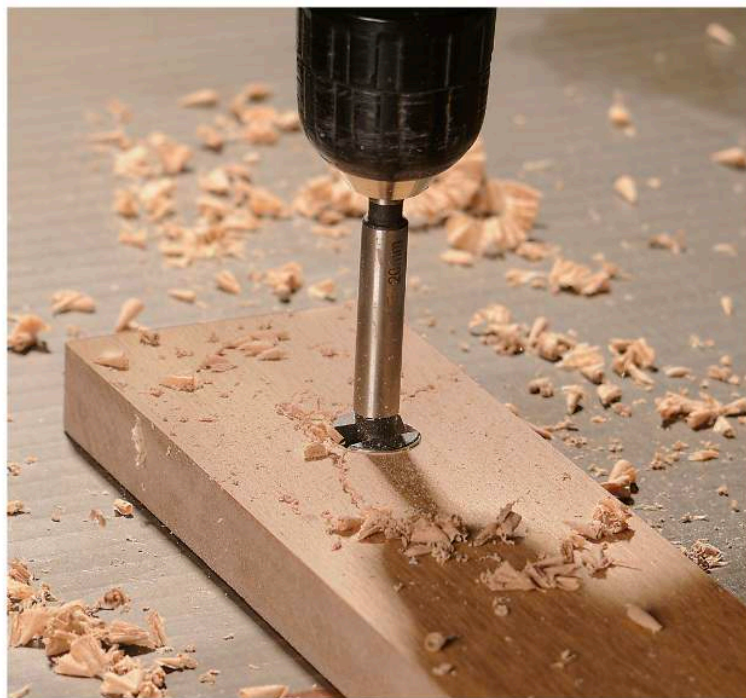
## Technical Data

Density	ASTM D2395:2002	approx.1.46 kg/m <sup>3</sup>
Coefficient of Linear Thermal Expansion	ASTM D696	3.6x10(-5)mC
Water Absorption and Air Humidity Behaviour	ASTM D1037:2006a	none or very low water absorption (only surface wetting)
Weathering and UV Resistance	QUV Test	Resysta surfaces treated with glaze show extremely high resistance
Skid Resistance	DIN 51097	C Rating (highest rating)
Fire Behaviour (German Standard)	EN ISO 11925-2	B2 normal inflammable (with additives B1 can be achieved)
Fire Behaviour (US Standard)	NFPA	A Rating (flame propagation 25, smoke emission 450)
Fire Behaviour (British Standard)	BS 476 Part 6&7	Rating 1
Durability (Resistance to Wood-Destructive Fungi)	DINV ENV 12038:2002	the material has not been affected, highest durability - Class 1
Emission	DIN EB ISO 9001/14001	passed
Brinell Hardness (HB)	EN 1534	81,1 N/mm <sup>2</sup>
Friction Coefficient $\mu$ untreated	EN 13893	0,46
Friction Coefficient $\mu$ with 2K varnish	EN 13894	0,52
Screw Withdrawal Resistance	EN 320.2011-07	5777 N
Heat Conductivity ( $\lambda$ )	EN 12664	0.199 W/(mK)
Water Vapour Permeability	DIN EN ISO 12572	$\mu=1300 \rightarrow$ sd 7.22m diffusion inhibiting
Bending Strength	ISO 178	46 N/mm <sup>2</sup>
Bending Modulus	ISO 178	3850 N/mm <sup>2</sup>
Tensile Strength	ISO 527	21,8 N/mm <sup>2</sup>
Tensile Modulus	ISO 527	2340 N/mm <sup>2</sup>
Shearing Strength	EN 392	16,8 N/mm <sup>2</sup>
Resistance to Mould Fungal Decay	CEN/TS 15083-2	The material features almost no mass loss, highest durability classification 1 (very durable)
Resistance to Termites	ASTM D3345-08	Resistant to termite infestation (coptotermes curvignathus), very little loss of mass - very high durability
Electric surface resistance and volume resistivity	Specific surface resistance and volume resistivity	Surface resistance $R_x=8,0*10(13) \Omega$ Specific surface resistance $\alpha=8,1*10(14) \Omega$ Volume resistivity $R_x=2,2*10(13) \Omega$ Specific volume resistivity $\alpha=6,3*10(14) \Omega$

Globally renowned institutions carry out tests according to German, British, European and US standards.



If you like wood, you will love Re-Holz made of Resysta



Carpenters can process the material like it's natural model



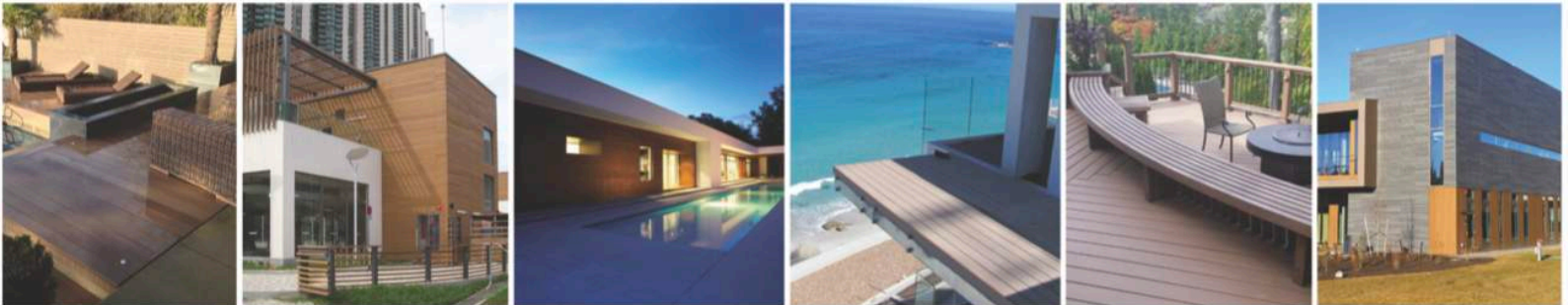
The Future Formula  
is called Resysta.

Raw materials used:



approx. 60% rice husk + approx. 22% rock salt + approx. 18% mineral oil = Resysta

Re-Holz made of Resysta – one material, unlimited possibilities



PT. RADIN MITRA LESTARI

[www.re-holz.com](http://www.re-holz.com)